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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/743,962	01/18/2001	Isamu Kurisawa	Q62718	1432

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EXAMINER

DOVE, TRACY MAE

ART UNIT	PAPER NUMBER
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1745

DATE MAILED: 01/08/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

2011

Office Action Summary	Application No.	Applicant(s)	
	09/743,962	KURISAWA, ISAMU	
	Examiner	Art Unit	
	Tracy Dove	1745	

-- **Th MAILING DATE of this communication appears on the cover sheet with the correspondence address --**
Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).
- Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on 31 October 2003.
- 2a) ☒ This action is **FINAL**. 2b) ☐ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 1-10, 14, 15, 20, 24, 25 and 27-33 is/are pending in the application.
- 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) ☐ Claim(s) _____ is/are allowed.
- 6) ☒ Claim(s) 1-10, 14, 15, 20, 24, 25 and 27-33 is/are rejected.
- 7) ☐ Claim(s) _____ is/are objected to.
- 8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☒ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on _____ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. §§ 119 and 120

- 12) ☒ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
a) ☒ All b) ☐ Some * c) ☐ None of:
1. ☐ Certified copies of the priority documents have been received.
2. ☐ Certified copies of the priority documents have been received in Application No. _____.
3. ☒ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).
* See the attached detailed Office action for a list of the certified copies not received.
- 13) ☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application) since a specific reference was included in the first sentence of the specification or in an Application Data Sheet. 37 CFR 1.78.
a) ☐ The translation of the foreign language provisional application has been received.
- 14) ☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121 since a specific reference was included in the first sentence of the specification or in an Application Data Sheet. 37 CFR 1.78.

Attachment(s)

- | | |
|--|---|
| 1) <input type="checkbox"/> Notice of References Cited (PTO-892) | 4) <input type="checkbox"/> Interview Summary (PTO-413) Paper No(s). _____ |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948) | 5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152) |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO-1449) Paper No(s) _____ | 6) <input type="checkbox"/> Other: |

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DETAILED ACTION

This Office Action is in response to the communication filed on 10/31/03. Applicant's arguments have been considered, but are not persuasive. Claims 1-10, 14, 15, 20, 24, 25 and 27-33 are rejected. This Action is made **FINAL**, as necessitated by amendment.

Specification

The disclosure is objected to because of the following informalities: in the paragraph bridging pages 8 and 9 the specification recites "pressure in the direction perpendicular to the current collector plane, maintaining electrical contact, making the plane free of acting material a part of the storage battery outer case", which is confusing and unclear. Specifically, the "current collector" not "the plane" is free of active material on the part of the collector that forms a part of the storage battery outer case.

Appropriate correction is required.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

Claims 1-4, 6 and 15 are rejected under 35 U.S.C. 102(b)/103(a) as being anticipated by, and alternatively unpatentable over, Dasgupta et al., US 5,547,782.

Dasgupta teaches a lithium ion battery wherein corrosion of the current collector in contact with the electrode face is greatly reduced. An electrically conductive, ceramic layer is inserted between the current collector and the corresponding major face of the lithium ion battery. In an alternative embodiment, the metallic current collector plate is replaced by an electrically conductive laminated organic polymer having electrically conductive particles dispersed therein. The lithium ion battery includes a casing wherein the casing usually serves as the positive current collector and the metallic cover plate is usually the negative current collector. See abstract, col. 3, lines 17-23 and Figs 1 & 3-4. The corrosion protection layer (ceramic layer) is placed between the electrode (active material layer 4 in Fig. 1) and the metallic current collector (col. 4, lines 17-19). The ceramic layer may be produced by chemical vapor deposition (CVD), sputtering or flame or plasma spraying (col. 4, lines 55-63). The ceramic substance may be titanium nitride, zirconium nitride or any other ceramic material which is electrically conductive and may be obtained in the form of layers may also be used (col. 4, lines 33-39).

Thus the claims are anticipated.

The claims are alternatively unpatentable because the courts have ruled that product-by-process limitations, in the absence of unexpected results, are obvious. Claim 1 contains the limitation "is kept pressed at a pressure of 4×10^4 to 20×10^4 Pa perpendicularly to the surface of said collector". This is considered a product-by-process limitation, thus, the limitation is obvious. Regardless of the pressure used to prepare the storage battery, the storage battery of the

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instant invention and the prior art are the same. Note the claimed pressure range includes standard atmospheric pressure of 1 atm (10×10^4 Pa). Even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process.” In re Thorpe, 777 F.2d 695, 698, 227 USPQ 964, 966 (Fed. Cir. 1985). See also MPEP §2113.

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Claims 1-7, 10, 14, 20, 24, 25 and 28-33 are rejected under 35 U.S.C. 102(b)/103(a) as being anticipated by, and alternatively unpatentable over, Kao, Substrate materials for bipolar lead/acid batteries, Journal of Power Sources, 70 (1998).

Kao teaches a battery with a bipolar configuration is known to be advantageous over the conventional monopolar configuration in terms of power output. In a bipolar configuration, active materials of opposite polarities are placed on the two surfaces of a bipolar substrate. In a bipolar lead acid battery, the role of the substrate is paramount. The substrate serves as an intercell connection, as a support to active materials and provides a seal between individual cells (separator inherent between individual cells). The substrate must be electrically conductive and insoluble in sulfuric acid. Lead sheets are known substrate materials (see Introductions section page 8). Kao teaches different ceramic materials may be applied to a current collector (Table 1). Kao specifically discloses a laminated SnO_2 /carbon plastic substrate (page 13, second to last line). Kao teaches ceramic materials such as TiSi_2 , Ti_5Si_3 , NbSi_2 , TaSi_2 and Ta_5Si_3 (Table 1) are

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known. The SnO_2 is made conductive by dopants such as antimony and fluorine in the lattice structure (page 12).

Thus the claims are anticipated.

The claims are alternatively unpatentable because the courts have ruled that product-by-process limitations, in the absence of unexpected results, are obvious. Claim 1 contains the limitation "is kept pressed at a pressure of 4×10^4 to 20×10^4 Pa perpendicularly to the surface of said collector". This is considered a product-by-process limitation, thus, the limitation is obvious. Regardless of the pressure used to prepare the storage battery, the storage battery of the instant invention and the prior art are the same. Note the claimed pressure range includes standard atmospheric pressure of 1 atm (10×10^4 Pa). Even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process." In re Thorpe, 777 F.2d 695, 698, 227 USPQ 964, 966 (Fed. Cir. 1985). See also MPEP §2113.

Furthermore, whether the ceramic is applied by sputtering, CVD, spray coating or any other method of coating the substrate is used, the ceramic/substrate composite, as an end product, is the same.

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Claims 1-5, 14 and 20 are rejected under 35 U.S.C. 102(b)/103(a) as being anticipated by, and alternatively unpatentable over, Bullock et al., US 5,045,170.

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Bullock teaches a bipolar lead acid battery plate including an inorganic metal oxide additive which enhances the formation of the plate. The metal oxide may be a conductive ceramic (abstract). Figure 3 depicts a lead plate 32 (collector substrate) having ceramic layers 31 and active material layers 34. Layers 31 protect the underlying lead layer 32 from corrosion (col. 10, lines 31-32). A bipolar electrode includes a substrate and layers of positive and negative active material disposed on opposite sides of the substrate. The substrate contains the conductive ceramic as a filler (col. 4, lines 30-35).

Thus the claims are anticipated.

The claims are alternatively unpatentable because the courts have ruled that product-by-process limitations, in the absence of unexpected results, are obvious. Claim 1 contains the limitation "is kept pressed at a pressure of 4×10^4 to 20×10^4 Pa perpendicularly to the surface of said collector". This is considered a product-by-process limitation, thus, the limitation is obvious. Regardless of the pressure used to prepare the storage battery, the storage battery of the instant invention and the prior art are the same. Note the claimed pressure range includes standard atmospheric pressure of 1 atm (10×10^4 Pa). Even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process." In re Thorpe, 777 F.2d 695, 698, 227 USPQ 964, 966 (Fed. Cir. 1985). See also MPEP §2113.

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Furthermore, whether the ceramic is applied by sputtering, CVD, spray coating or any other method of coating the substrate is used, the ceramic/substrate composite, as an end product, is the same.

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Claims 8, 9 and 27 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kao, Substrate materials for bipolar lead/acid batteries, Journal of Power Sources, 70 (1998).

See discussion of Kao above.

Kao does not explicitly state the mole percent of the dopant (antimony or fluorine) that is incorporated into the SnO₂ lattice structure.

However, the invention as a whole would have been obvious to one having ordinary skill in the art at the time the invention was made because the courts have ruled where the general conditions of a claim are disclosed in the prior art, it is not inventive to discover the optimum or workable ranges by routine experimentation. See MPEP 2144.05. Kao teaches SnO₂ doped with antimony or fluorine is known for use as a ceramic material formed on a current collector substrate. SnO₂ has a high oxygen overpotential but the stoichiometric SnO₂ crystal is not conductive. The conductivity of the SnO₂ comes from structural defects caused by low-valent Sn metal or dopants, such as antimony and fluorine in the lattice (page 12 of Kao). Thus one of skill would have been motivated to vary the dopant amount of the SnO₂ in order to achieve a desired balance between the conductivity of the doped SnO₂ ceramic material and the structural defects of the SnO₂ caused by the dopants..

Response to Arguments

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Applicant's arguments filed 10/31/03 have been fully considered but they are not persuasive.

Applicant argues the pressure described in claim 1 is not an absolute pressure but a gage (gauge) pressure. However, the claims do not recite a gage pressure and it is unclear how the specification supports "a gage pressure". It is important to note that the claims are read in light of the specification, however, only limitations contained in the claims are considered patentable subject matter.

Applicant argues that the claimed pressure range provides "unexpected results". However, forming the cell or cell components at standard atmospheric pressure is considered obvious. Constructing a battery or battery components at standard atmospheric pressure is not considered patentable subject matter. Furthermore, "unexpected results" must distinguish the instant invention over the prior art of record.

Regarding the process limitation "kept pressed at a pressure of 4×10^4 to 20×10^4 Pa", the claims do not recite that the collector is kept pressed in the storage battery. Furthermore, the claims do not recite how long the collector is kept pressed at the recited pressure. Therefore, this limitation could be interpreted as the pressure at which the collector is manufactured before assembling the storage battery. The specification recites "applying an active material to the substrate be subject to a high pressure because it has a poor adhesivity between the collector" and the active material (page 23, second paragraph). The specification further recites the lead batteries of the invention "had been prepared at a pressure of from 40 kPa to 200 kPa" (page 22, last paragraph). This indicates a product-by-process limitation. The specification disclosure of

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"had been prepared at a pressure of from 40 kPa to 200 kPa" does not indicate that the pressure is applied to the final product (storage battery).


Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tracy Dove whose telephone number is (571) 272-1285. The Examiner may normally be reached Monday-Thursday (9:00 AM-7:30 PM). My supervisor is Pat Ryan, who can be reached at (571) 272-1292. The Art Unit receptionist can be reached at (571) 272-1700 and the official fax number is (703) 872-9306.

January 6, 2004


Patrick Ryan
Supervisory Patent Examiner